## Operation Manual

Do not apply a strong shock or rapid temperature change to unit.
Especially, do not leave it where temperature will rise: for instance, in
a closed automobile, exposed to direct sunlight, near a stove, open

flame, etc. $\quad$| This instrument is water-proof. Do not spray or immerse in water. Do |
| :--- |
| not open and disassemble the unit. Make sure of proper voltage! |
| Do not use stroboscope in an explosive atmosphere as it generates |
| high electrical energy pulses. |

DT-311J NEMA 4X Stroboscope for Harsh Wet Work Areas
Where powerful illumination and rugged speed measuring accuracy is required for the textile industry, the DT-311J will perform where other stroboscopes will not. The DT-311J is used to set injection timing, injection pressure, timing of shedding and weft running time of weaving machinery. Units combine rugged NEMA 4X (IP65) housing with high performance accuracy, special phase shifting, with shock absorbing components and top mounted handle, allows the equipment operator maximum flexibility when setting the timing of weaving machinery.


## SPECIFICATIONS

Phase Shift: $0-359^{\circ} / 1^{\circ}$ increments
Flash Rate/Phase Angle Setter: Rotary dial
Display: 4 digit 0.39 in $(10 \mathrm{~mm})$ high red LED
Divide Ratio: $1 / 1,1 / 2,1 / 3,1 / 4,2 / 4$ with shift
Input Signal: High level: 5-24 V pulse; Low Level: 0-1 V pulse. 2 msec minimum. Impedance less than $10 \mathrm{k} \Omega$
Input Impedance: 47k
Display Mode: Phase shift (degree), Tachometer
Accuracy: $\pm 1$ digit
Internal Signal Range: 200-1500 FPM
Flash Range: 200-1500 FPM
FlashTube: Xenon lamp Max: 10w at 1,500 rpm. Life: 1,200 hours at $1,500 \mathrm{rpm}$
Power Requirement: $115 \mathrm{VAC} \pm 5 \% 50 / 60 \mathrm{~Hz}$
Power Consumption: 20VA max
Operating Temperature: 32 to $104^{\circ} \mathrm{F}\left(0\right.$ to $\left.40^{\circ} \mathrm{C}\right)$
Product Weight: $4.2 \mathrm{lbs}(1.9 \mathrm{~kg})$
Package Weight: $6.2 \mathrm{lbs}(2.81 \mathrm{~kg})$
Included Accessories: 19.68' (6m) input/power cable with connector, rubber strobe guard w/ handle

A.Front panel

区 Xenon lamp
$\triangle$ Protective window

- Protective window screws
- Reflector
® Handle
® Protection mule

[ ${ }^{2}$ CABLE CONNECTION
Connect power and signal with provided cable as follow. AC plug(with 3-prong plug) 110 VAC or 230 VAC at $50 / 60 \mathrm{~Hz}$ Red clip signal(positive) Black clip OV

M MODE SELECTION
Press (MODE) switch (5) to select internal or external signal mode.

㸚 EXTERNAL SIGNAL OPERATION
When external signal mode is selected ('deg' or'rpm' LED on), flashing rate is synchronized with the external signal. The phase shift range can be set between $0-359^{\circ}-0-359^{\circ}$ continuously. And also it's available to display the rotation speed (rpm unit).
deg.
Delayed Angle. $\qquad$ degree
rpm.
Number of revolution per 1 minute
.pm

Dपरण DIVIDE RATIO SETTING(See 8.Flash interval for detail)


पसेप $\mathbb{C}$ Select $1 / 3$ to provide a flash per every 3 rotations.

पदलेख Select $2 / 4$ to provide two continuously flashes per 4 rotations.

पसपV PHASE SHIFT
परो Turning the Phase Shift setting knob clockwise or counterclockwise, the flashing phase will be shifted. "

鲭 FLASH INTERVAL
FLASH MODE
Flashing behavior at eash mode.


MODE1/1


MODE1/2

"
MODE1/3


7 10


MODE1/4
1
5
9


MODE2/4


पसपV PHASE MODE
पसे Every time you depress the shift button (SHIFT), the flashes slide to the next pulse.
Input pulse


MODE1/2


MODE1/3


MODE1/4


MODE/4


## 9. LAMP ON/OFF SWITCH

LAMP ON/OFF switch can stop flashing. To save lamp life, turn lamp off while not in operation.After the power is on, if no adjustments are made during the next 30 minutes, flashing will automatically turn off after 30 minutes and the display will rapidly flash. To continue operation, press LAMP ON/OFF switch, the flashing will continue for another 20 minutes.

परू ALARMS
LOW SPEED INDICATOR（External signal operation only）Below 180rpm under symbol appears．

（ HIGH SPEED INDICATOR（External signal operation only）Over 1，650rpm over symble appears．


पस्यपस If AC power is low，the flashing will stop and＂LLLL＂will be displayed．

＂XV INPUT CIRCUITRY


## पबV LAMP REPLACEMENT

Lamp life is about 100 million flashes．Although rotation speed is displayed，no flash is emitted．When the flash is intermittently emitted，this indicates the lamp must be replaced．Be sure to replace flash tube with the specified lamp：（FLASHTUBE311－J）

## Procedures：

$\boxtimes 1)$ After unplugging the line cable from the power line，let the stroboscope sit for 30 minutes or longer． Be sure stroboscope is cool to the touch before replacing the lamp．
区2）Remove the lamp protection window by loosening the 4 screws on the window．Insert a fine screw driver into a hole of the protection window and pull out．
$\boxtimes 3)$ Remove the reflector and pull out the lamp base（Glass portion）．Caution，do not pull out the lamp glass portion directly．
『4）Do not touch the flash tube with fingers．Use a clean cloth．Press the lamp base to the socket in the proper direction to install the new lamp．＊Do not touch to glass portion of the lamp．
区5）Important：In order to maintain protection against water，be sure to mount the Protection cover in the center．Fix the protective window with the 4 screws and the sealing washers．（Tightening torque： 0.5 Nm ）



